

| Material | Type | DIN 1897/6535K | | DIN 6535L | | ~ DIN 338 | | 12 x Ø | Page | 15 x Ø | Page | 20 x Ø | Page | 30 x Ø | Page | 40 x Ø | Page |
|---|------------------|----------------|----------|-------------|---------|-------------|---------|-------------|-------|--------|------|--------|------|--------|------|--------|------|
| | | 3 x Ø | Page | 5 x Ø | Page | 8 x Ø | Page | | | | | | | | | | |
| P | | | | | | | | | | | | | | | | | |
| Steel 700 N/mm ² to 1300 N/mm ² | Record 2S | 6213/6015/6016 | 47/49/51 | 6017/6018TT | 53/55 | | | | | | | | | | | | |
| | Record 2S i | | | 6020/6021 | 61/63 | | | | | | | | | | | | |
| | Record Hpi | | | 6022TF | 66 | | | | | | | | | | | | |
| | Record DHI | | | | | 6025/6026TT | 75/77 | 6027/6028TT | 79/80 | 6032TT | 82 | 6034TT | 83 | 6036TT | 84 | 6038TT | 85 |
| | Record AG Drill | 503D/603D | 117/118 | 505D/605D | 117/118 | 507D/607D | 117/118 | | | | | | | | | | |
| | Rec. Index Drill | GTR3D | 126 | | | DHTR | 128 | | | | | | | | | | |
| Micro Drill | | | | 6019TF | 91 | 6029TF | 91 | 6030TF | 92 | | | 6031TF | 93 | | | | |
| M | | | | | | | | | | | | | | | | | |
| Acid and heat resistant steel | Micro Drill | | | 6019TF | 90 | 6029TF | 91 | 6030TF | 92 | | | 6031TF | 93 | | | | |
| | Record EV. VA | 6051XB | 69 | 6052XB | 70 | | | | | | | | | | | | |
| | Record 2S i | 6011/6012 | 57/59 | 6020/6021 | 61/63 | | | | | | | | | | | | |
| | Record DHI | | | | | 6025/6026TT | 75/77 | 6027/6028TT | 79/80 | 6032TT | 82 | 6034TT | 83 | 6036TT | 84 | 6038TT | 85 |
| | Record AG Drill | 503D/603D | 117/118 | 505D/605D | 117/118 | 507D/607D | 117/118 | | | | | | | | | | |
| | Rec. Index Drill | GTR3D | 126 | | | DHTR | 128 | | | | | | | | | | |
| K | | | | | | | | | | | | | | | | | |
| GG-GGG | Record 2S | 6213/6015/6016 | 47/49/51 | 6017/6018TT | 53/55 | | | | | | | | | | | | |
| | Rec. Index Drill | GTR3D | 126 | | | DHTR | 128 | | | | | | | | | | |
| | Record AG Drill | 503D/603D | 117/118 | 505D/605D | 117/118 | 507D/607D | 117/118 | | | | | | | | | | |
| | Micro Drill | | | 6019TF | 90 | 6029TF | 91 | 6030TF | 92 | | | 6031TF | 93 | | | | |
| | Record DHI | | | | | 6025/6026TT | 75/77 | 6027/6028TT | 79/80 | 6032TT | 82 | 6034TT | 83 | 6036TT | 84 | 6038TT | 85 |
| | Record STL | | | 6236TF | 100 | 6238TF | 101 | | | | | | | | | | |
| N | | | | | | | | | | | | | | | | | |
| Al-alloy > 10%Si | Record 3S | 6123 | 109 | | | | | | | | | 6041 | 87 | 6042 | 88 | 6044 | 88 |
| | Record DHI Alu | | | | | | | | | | | | | | | | |
| | Rec. Index Drill | GTR3D | 126 | | | DHTR | 128 | | | | | | | | | | |
| Al-alloy < 10%Si | Record AG Drill | 503D/603D | 117/118 | 505D/605D | 117/118 | 507D/607D | 117/118 | | | | | | | | | | |
| | Record DHI Alu | | | | | | | | | 6041 | 87 | 6042 | 88 | 6044 | 88 | | |
| | Record STL | | | 6236TF | 100 | 6238TF | 101 | | | | | | | | | | |
| | Rec. Index Drill | GTR3D | 126 | | | DHTR | 128 | | | | | | | | | | |
| P / M / K / N | Rec. Index Drill | | | 10 x Ø | = | DHMTR | 131 | | | | | | | | | | |

| Material | Type | DIN1897 | | DIN338/345 | | DIN340/341 | | DIN1869/1870 | |
|---------------------------------------|--------------|-------------------|-----------|---------------|-----------|---------------|-----------|---------------------|-----------------|
| | | Extra short 3 x Ø | Page | Short 5 x Ø | Page | Long 7-8 x Ø | Page | Extralong 10-15 x Ø | Page |
| P | | | | | | | | | |
| Steel up to 1000 N/mm ² | Record HD | 6133TN/6143TF | 31 | 6208TN/6228TF | 33 | 6248TF/6248TP | 35 | | |
| | Record PM | 6178NX | 45 | | | | | | |
| | STL | 6131 | 180 | 6210/6212 | 191/237 | 6173/6222 | 226/254 | 6216/6221 | 232-235/256-257 |
| | N | 6156 | 180 | 6151/6168 | 191/237 | 6165/6233 | 226/254 | 6217/6220 | 232-235/256-257 |
| | HD | | | 6111/6115 | 208/250 | 6113/6119 | 226/254 | | |
| Steel up to 1300 N/mm ² | Record HD | 6133TN/6143TF | 31 | 6208TN/6228TF | 33 | 6248TF/6248TP | 35 | | |
| | Record PM | 6178NX | 45 | | | | | | |
| | STL | 6131 | 180 | 6210/6212 | 191/237 | 6173/6222 | 226/254 | 6216/6221 | 232-235/256-257 |
| | N | 6156 | 180 | 6151/6168 | 191/237 | 6165/6233 | 226/254 | 6217/6220 | 232-235/256-257 |
| | HD | | | 6111/6115 | 208/250 | 6113/6119 | 226/254 | | |
| | NS | 6246 | 180 | 6247/6204 | 208/250 | | | | |
| M | | | | | | | | | |
| Acid and heat resistant steel | Record Ev.VA | 6134TN | 38 | 6229TN | 40 | | | | |
| | Record VA | | | 6140 | 208 | | | | |
| | Record PM | 6178NX | 45 | | | | | | |
| | VA | 6135 | 180 | 6234/6114 | 208/250 | 6112 | 226 | | |
| | NS | 6246 | 180 | 6247/6204 | 208/250 | | | | |
| | Record HD | 6133TN/6143TF | 31 | | | | | | |
| HD | | | | | 6113/6119 | 226/254 | | | |
| STL HSS-Co | | | | | | | 6218/6219 | 232-235/256-257 | |
| K | | | | | | | | | |
| GG-GGG | Record GG | | | 6110 | 208 | | | | |
| | Record PM | 6178NX | 45 | | | | | | |
| | STL | 6131 | 180 | | | 6173/6222 | 226/254 | 6216/6221 | 232-235/256-257 |
| | N | 6156 | 180 | 6151/6168 | 191/237 | 6165/6233 | 226/254 | 6217/6220 | 232-235/256-257 |
| | HD | | | 6111/6115 | 208/250 | 6113/6119 | 226/254 | | |
| N | | | | | | | | | |
| Al-alloy > 10%Si | W | | | 6197/6201 | 191/237 | 6200 | 226 | | |
| | Record HD | 6133TN | 31 | 6208TN | 33 | | | | |
| | STL | 6131 | 180 | 6210/6212 | 191/237 | 6173/6222 | 226/254 | 6216/6221 | 232-235/256-257 |
| Al-alloy < 10%Si | Record HD | 6133TN | 31 | 6208TN | 33 | | | | |
| | STL | 6131 | 180 | 6210/6212 | 191/237 | 6173/6222 | 226/254 | 6216/6221 | 232-235/256-257 |
| HD | | | 6111/6115 | 208/250 | 6113/6119 | 226/254 | | | |



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| Material | Type | DIN371 | | DIN371 | | DIN374 | | DIN374 | | DIN376 | | DIN376 | | |
|---|-------------------------------|-----------------------|--------|------------|---------------|--------------|--------|------------|--------|--------------|--------|------------|---------------|-----|
| | | Through hole | Page | Blind hole | Page | Through hole | Page | Blind hole | Page | Through hole | Page | Blind hole | Page | |
| Steel 700 N/mm ² to 1300 N/mm ² | P | Multi Rapid HD | | | | | | | | | | | | |
| | Multi Rapid HD | M | 6750TN | 319 | 6755TN | 319 | | | | | 6751TN | 320 | 6756TN | 320 |
| | | MF | | | | | 6752TN | 321 | 6757TN | 321 | | | | |
| | | UNC | 6993TN | 322 | 6994TN | 322 | | | | | | | | |
| | | UNF | 6995TN | 323 | 6996TN | 323 | | | | | | | | |
| | | Sincro | | | | | | | | | | | | |
| | | M | 6975TN | 330 | 6971TN/6973TN | 330 | | | | | | | 6972TN/6978TN | 332 |
| | MF | | | | | 6978TN | 332 | 6977TN | 332 | | | | | |
| | M | Multi Rapid VA | | | | | | | | | | | | |
| | Acid and heat resistant steel | M | 6773TC | 313 | 6774TC | 313 | | | | | 6778TC | 314 | 6779TC | 314 |
| MF | | | | | | 6984TC | 315 | 6985TC | 315 | | | | | |
| UNC | | 6986TC | 316 | 6987TC | 316 | | | | | | | | | |
| UNF | | 6988TC | 317 | 6989TC | 317 | | | | | | | | | |
| GG-GGG | K | Multi Rapid HD | | | | | | | | | | | | |
| | GG-GGG | M | 6750TN | 319 | 6755TN | 319 | | | | | 6751TN | 320 | 6756TN | 320 |
| | | MF | | | | | 6752TN | 321 | 6757TN | 321 | | | | |
| | | UNC | 6993TN | 322 | 6994TN | 322 | | | | | | | | |
| | | UNF | 6995TN | 323 | 6996TN | 323 | | | | | | | | |
| | | Sincro | | | | | | | | | | | | |
| | | M | 6975TN | 330 | 6971TN/6973TN | 330 | | | | | | | 6972TN/6978TN | 332 |
| | MF | | | | | 6978TN | 332 | 6977TN | 332 | | | | | |
| | N | Sincro | | | | | | | | | | | | |
| | Al-alloy < 10%Si | M | 6975TN | 330 | 6971TN/6973TN | 330 | | | | | | | 6972TN/6978TN | 332 |
| MF | | | | | | 6978TN | 332 | 6977TN | 332 | | | | | |

| Material | Type | DIN371 | | DIN371 | | DIN374 | | DIN374 | | DIN376 | | DIN376 | | |
|------------------------------------|------|--------------|-----------|------------|-----------|--------------|-----------|------------|-----------|--------------|-----------|------------|-----------|---------|
| | | Through hole | Page | Blind hole | Page | Through hole | Page | Blind hole | Page | Through hole | Page | Blind hole | Page | |
| Steel up to 1000 N/mm ² | P | N-M+MF | 6707/6706 | 520/512 | 6657/6644 | 513/514 | 6730/6726 | 564/556 | 6664/6652 | 556/557 | 6711/6705 | 536/530 | 6658/6638 | 530/531 |
| | | N-UNC | 6690/6823 | 572/570 | 6696/6691 | 570 | | | | | 6693/6824 | 578/576 | 6728/6694 | 576 |
| | | N-UNF | 6607/6838 | 584/582 | 6719/6680 | 582 | 6687/6839 | 592/588 | 6729/6688 | 588 | | | | |
| | | N-BSW | 6697/6699 | 595 | 6836 | 595 | | | | | 6636 | 595 | 6837 | 596 |
| | | HD-M+MF | 6870 | 525 | 6878/6666 | 513/519 | 6872 | 565 | 6880 | 403 | 6871 | 539 | 6879/6667 | 535 |
| Steel up to 1300 N/mm ² | P | HD-UNC | 6873 | 572 | 6865 | 571 | 6876 | 592 | 6849 | 433 | 6874 | 578 | 6866 | 577 |
| | | HD-UNF | 6875 | 585 | 6848 | 583 | | | | | | | | |
| | | | | | | | | | | | | | | |
| Acid and heat resistant steel | M | VA-M+MF | 6646 | 524 | 6654/6661 | 516/517 | 6663 | 565 | 6671/6655 | 560 | 6647 | 538 | 6634/6662 | 532/533 |
| | | VA-UNC | 6739 | 573 | 6735 | 573 | | | | | 6749 | 578 | 6754 | 577 |
| | | VA-UNF | 6718 | 585 | 6794 | 583 | 6797 | 592 | 6796 | 589 | | | | |
| GG-GGG | K | GG | 6631 | 518 | 6631 | 518 | 6653 | 561 | 6653 | 561 | 6632 | 534 | 6632 | 534 |
| | | | | | | | | | | | | | | |
| Al-alloy > 10%Si | N | ALU-M+MF | 6641 | 525 | 6643 | 518 | 6730/6726 | 564/556 | 6731 | 561 | 6642 | 539 | 6651 | 534 |
| | | ALU-UNC | | | 6732 | 571 | | | | | 6733 | 577 | | |
| | | ALU-UNF | | | 6628 | 583 | 6687/6839 | 592/588 | 6734 | 589 | | | | |
| | | | | | | | | | | | | | | |
| Al-alloy < 10%Si | N | N-M+MF | 6707/6706 | 520/512 | 6657/6644 | 513/514 | 6730/6726 | 564/556 | 6664/6652 | 556/557 | 6711/6705 | 536/530 | 6658/6638 | 530/531 |
| | | N-UNC | 6690/6823 | 572/570 | 6696/6691 | 570 | | | | | 6693/6824 | 578/576 | 6728/6694 | 576 |
| | | N-UNF | 6607/6838 | 584/582 | 6719/6680 | 582 | 6687/6839 | 592/588 | 6729/6688 | 588 | | | | |
| | | N-BSW | 6697/6699 | 595 | 6836 | 595 | | | | | 6636 | 595 | 6837 | 596 |

